

# Work Order ID 52812

October 14, 2009 1:27:14 PM



Page 1

Item ID: D044-713-014

Revision ID: N/A

Item Name: Bubble Window, RH

Start Date: 10/14/09 Start Qty: 1.00

Required Date: 10/15/09 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefiles and create labels per PPP D044-713-014 & DSI 9329  
CHG002

See 10/15

09/10/14  
(for BG)

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

10/10/15 (1)

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

See 10/15

(X) F

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October 14, 2009 1:27:14 PM



Page 2

Item ID: D044-713-014

Revision ID: N/A

Item Name: Bubble Window, RH

Start Date: 10/14/09 Start Qty: 1.00

Required Date: 10/15/09 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D044-713-014

Location: C

PPP Rev: C

*09/10/16 (1)*

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

*09/10/19*

*09-10-14*

# Picklist Print

October 14, 2009 1:27:13 PM

Page 1

Work Order ID: 52812

Parent Item: D044-713-014RevN/A

Parent Item Name: Bubble Window, RH

Comments:

Start Date: 10/14/09

Required Date: 10/15/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
DT8720 template		Manufactured	No			110	Each	0.0000	1.0000			
D2126RevC Seal		Manufactured	No			110	f	474.1934	7.9211			

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

474.1934

42154

51.7

48285

422.4934

D3269-2RevD

Manufactured No

110 Each

1.0000

1.0000

Bubble Window, RH

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

40743

1

1

110

Each

10.0000

1.0000

D3312-1RevA

Manufactured No

Placard

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

10

28101

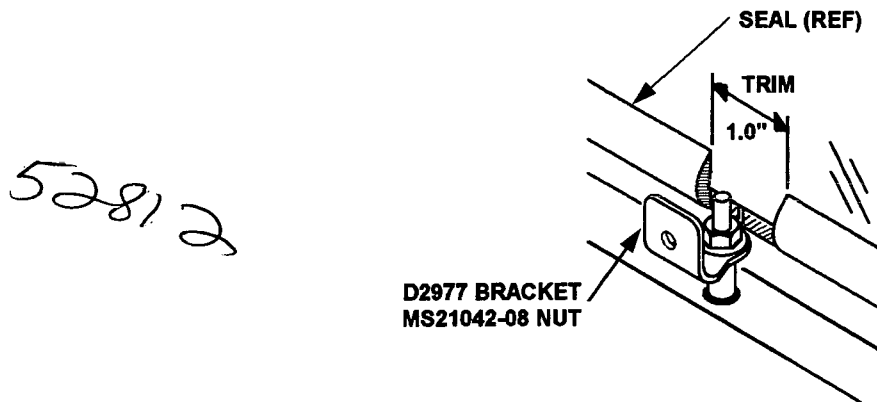
8

37490

2

28101

9/10/15 (1)



REFERENCE ONLY

FIGURE 4 – D044-713-015 Passenger Door Window Kit – Tab Installation

#### 4.0 WEIGHT AND BALANCE

The following are the net weight increase associated with the modification kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D044-713-011</b> Crew Door Window Kit	1.5 lb 0.68 kg	±24 in ±0.61 m	±36 in-lb ±0.43 m-kg	66 in 1.68 m	99 in-lb 1.1 m-kg
<b>D044-713-013</b> Bubble Window Kit, LH	2.5 lb 1.1 kg	-28 in -0.71 m	-70 in-lb -0.78 m-kg	66 in 1.68 m	165 in-lb 1.8 m-kg
<b>D044-713-014</b> Bubble Window Kit, RH	2.5 lb 1.1 kg	+28 in +0.71 m	+70 in-lb +0.78 m-kg	66 in 1.68 m	165 in-lb 1.8 m-kg
<b>D044-713-015</b> Passenger Door Window Kit	1.2 lb 0.54 kg	±23 in ±0.58 m	±28 in-lb ±0.31 m-kg	83 in 2.11 m	100 in-lb 1.1 m-kg

#### 5.0 PARTS LIST

Qty -011	Qty -013	Qty -014	Qty -015	Part Number	Description
X				D044-713-011	CREW DOOR WINDOW KIT, (FITS LH & RH)
	X			D044-713-013	BUBBLE WINDOW KIT, LH
		X		D044-713-014	BUBBLE WINDOW KIT, RH
			X	D044-713-015	PASSENGER DOOR WINDOW KIT, (FITS LH & RH)
			1	D2126-0720	SEAL
1	1	1		D2126-0903	SEAL
	1			D3269-1	BUBBLE WINDOW, LH
		1		D3269-2	BUBBLE WINDOW, RH
1				D3277-1	WINDOW
			1	D3279-1	WINDOW
	1	1		D3312-1	PLACARD
			1	D2977	BRACKET
			1	MS21042-08	NUT
*1	*1	*1		DT8720	D044-713-011/-013/-014 CUTTING TEMPLATE (FWD DOOR)
			*1	DT8721	D044-713-015 CUTTING TEMPLATE (AFT DOOR)

\* Not to be installed. Cutting template only.

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Revision: A

Date: 05.01.10